



## (Solvent Cut Epoxy Resin)

### HSC 3300

<b>Product Description</b>	<b>75% solution of Type 1 solid epoxy resin in xylene</b>
	Suitable for formulation of solvent borne 2 component coatings with various curing agents like polyamines, polyamide, phenalkamines and various amine adducts.
<b>Applications &amp; Key Properties</b>	Anticorrosive primers for metals and concrete, maintenance coatings, modifier in stoving enamel
	Superior adhesion to metal & concrete, superior resistance to water, better anticorrosive properties, good flexibility

Product Specification	Units	Reference Standard	Value
Appearance	Visual	HTP-1	Clear Liquid
Color	Gardener	ASTM D 1544	<1
Viscosity* @ 25°C	cPs	ASTM D 2196	8000-12000
Epoxy Equivalent Weight* <sup>1</sup>	g/Eq	ASTM D 1652-97	450-500
Density	g/ cc	HTP-6	1.1±0.05
Non Volatile	%	ASTM D 1259-06	74-76
Shelf Life	Months		24

\* 25% solution in Xylene

\*1 Values for 100% Resin

### Processing and Storage

<b>Packing</b>	HSC 3300 available in bulk packing of drums, IBC's and container. For handling and pumping the maximum temperature shall not exceed 35-40°C
<b>Safety &amp; Handling</b>	Following instructions needs to be followed strictly. <ol style="list-style-type: none"><li>Keep working conditions clean. Allow fresh air in, if possible provide ventilator.</li><li>Avoid contact with human body directly, wear gloves and other personal protective equipment especially dust masks or respirators.</li><li>Wash hands carefully with soap. If possible wash with acetone and alcohol first, then soap and water.</li><li>In case of eye contact, wash with running water for 15 minutes and then seek medical treatment.</li></ol>

Refer MSDS for better instruction on Safety & Handling

## Processing and Storage (Contd.)

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### Storage Conditions

HSC 3300 should be stored at room temperature free of moisture, in the original containers kept tightly closed at temperatures between 5-35°C. Container once opened should be tightly closed to avoid contamination by foreign materials.

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### Disclaimer

All recommendations for use of our products, whether given by us in writing, verbally or to be implied from results of tests carried out by us are based on the current state of our knowledge. Notwithstanding any such recommendations the Buyer shall remain responsible for satisfying himself that the products as supplied by us are suitable for his intended process or purpose. Since we cannot control the application, use or processing of the products, we cannot accept responsibility. Therefore, the Buyer shall ensure that the intended use of the products will not infringe any third party's intellectual property rights. We warrant that our products are free from defects in accordance with and subject to our general conditions of supply.

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